ravel

Where in the World Was Our Staff?

Stephanie Turner and Susan Hakenjos, Norway









Stacey Acree and family, Alaska









Stacey Hoehne, South Africa

3rd Annual

one week!

CRUISE EXPO

PRE-SALE

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TOP REASONS YOU NEED A TRAVEL CONSULTANT

Stephanie Turner, CTC President, Brentwood Travel

Emily Medina, Panama Canal

Whenever I tell someone I own a travel agency or that I'm a travel professional, I often get the same response: "Oh, I didn't know there were travel agents anymore." Well, I'm here to tell you that not only are there still many travel agents in the United States, but those of us who are still here have survived airlines eliminating our commissions, the growth of the internet and online travel sites. We're not only still here, we're thriving and growing our businesses.

Clients still want to deal with travel consultants for many of their travel

arrangements. When things happen (and believe me, they do happen), people want an actual person who cares about THEM to speak with. Whether it's a flight cancellation or delay, our clients can reach us 24 hours a day, seven days a week. Often, by the time they get to the front of that long line or wait on hold with the airline desk, we have fixed the problem. When we book your hotel room, we can reach out to our connections to see that (at a minimum) you have the best room in the category you choose, secure a possible upgrade, or have a special amenity in your room. For many of our preferred hotels, complimentary breakfasts are the norm, along with early check-in and late checkout whenever possible.

Brentwood Travel has worked hard to maintain personal connections

with the top tour operators and cruise lines, which makes us capable of often fixing the seemingly unfixable. Our consultants carefully vet our preferred companies that we know will do the best job. We've traveled the world and know how to best arrange your vacation, especially around your budget and what's most important to you. Our valued clients have learned we really can put together the best vacation you could ask for. As my client Jim Bahlinger said in his email to me while still traveling, "The trip has been amazing thanks to you!"

The next time you're thinking about planning it yourself, just email or call Brentwood Travel. Yes, even for "just" a hotel night in Chicago. We have great

October 2-7, 2017 Best offers of the year available online for (See page 6 for details)

WWW.BRENTWOODTRAVEL.COM

access to so many resources at our fingertips and we can fix almost any problem – we have the connections.

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The best way to immerse yourself in a new culture is to explore the world by river," as stated by the "small ship experts" VIKING RIVER CRUISES. Glide along historic waterways to visit some of the world's most profound cities and awe-inspiring landscapes with the luxury of only unpacking once. Instead of visiting just one location, you'll be able to encounter multiple places during your journey through the heart of Europe.

Viking River Cruises has been the most awarded cruise line worldwide, and it all starts with their incredible service. Brentwood Travel Consultants Ann Fendelman and Dagmar Morrison sailed together with Viking and noted their customer service was superb. "Starting from when you get on the ship to when you get off, the staff is fabulous," stated Fendelman. Morrison also added, "The staff is so accessible, from the captain to the cooks,

CRUISING THE ROMANTIC DANUBE

that it makes everything more personal."

While onboard, listen to lectures about history and art, relish in local wine and beer tastings, indulge in region-specific (and allinclusive) cuisine, relax in hotel-style beds, and be entertained with folkloric performances. Onshore, feel as if you're a local while expert guides take you to must-see cultural and historical highlights, especially on the eight-day "Romantic Danube" itinerary.

Start your three-country sailing in Hungary's capital, Budapest, with tours down the Andrássy Avenue to the Parliament Building, Chain Bridge and the National Opera House. In Austria, you'll stop in Vienna to see the Stadtpark and Hofburg Theater or to enjoy time in a Viennese coffeehouse, followed by a UNESCO visit at the Wachau Valley in Krems, and a special concert at St. Stephen's Cathedral in Passau. While sailing in Germany, explore the medieval town of Regensburg and complete your trip in Nuremburg as you ride through the Main-Danube Canal locks.

President and CEO of Brentwood Travel, Stephanie Turner, says "The Danube is a beautiful and scenic river. Every town you stop in is interesting, charming and historic."



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Cultural enrichment from ship to shore. The Thinking Person's Cruise."



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CST: #2052644-40

She also added, "The Danube will always be my favorite river to cruise, mainly because it was my first."

Our Brentwood Travel staff has explored the Danube, but now it's your turn. Speak with one of our expert travel consultants to book your Viking River Cruises journey.

DISCOVER A LIVING MUSEUM ON A CRUISE TO THE GALAPAGOS ISLANDS



In 1859, scientist Charles Darwin published the revolutionary book "On the Origin of Species," which details his Theory of Evolution explaining the process of organisms changing over time due to physical and behavioral traits. One of the

famed locations that helped him develop his theory was the Galapagos Islands. Here he noted differences of mockingbirds and tortoises on various islands, as the animals had adapted to each specific environment. Today, people from all around the world

visit the Galapagos Islands to witness what Darwin himself saw – wildlife.

CELEBRITY CRUISES invites you to step aboard *Celebrity Xpedition*, *Xperience* or *Xploration* that can take you to more than 30 ports of call in the Galapagos. This isn't like

the mega Celebrity ships you're used to seeing – these three options hold a maximum of 16 to 100 people, which will allow you to have a more personalized one-on-one trip. One of the benefits of traveling on a smaller ship is you'll get to know the naturalists that will be guiding you around the islands, who are all certified by the Galapagos National Park.

Stephanie Turner, President and CEO of Brentwood Travel, sailed on *Celebrity Xpedition* to the Galapagos and fell in love. "You can literally walk among the animals. They're not afraid of humans and you can see the earliest forms of life on each island," said Turner. She witnessed land and sea iguanas,

albatrosses, sea lions, tortoises, red and blue footed boobies and various birds. Turner also added, "The naturalists were excellent and they gave different information on each species."

So what should you expect on your Galapagos journey? "It

was nice that you could sit out and then go to another island. Generally you spend the middle of the day on the ship and you have morning and late afternoon tours you can choose from," noted Turner.

A Galapagos cruise is all-inclusive, which



An Unforgettable Galapagos Adventure

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*Prices are per person, based on double occupancy, for cruise only on select sailings and stateroom categories.

Taxes, fees and port expenses are additional. Subject to availability. For new reservations only. Certain restrictions apply. All itineraries and prices are subject to change without notice. Ship's registry: Malta and Ecuador

means that all gratuities, food and drinks, shore excursions, the use of snorkeling equipment, wet suits and more are included in the upfront price. Depending on the length of your trip you can also add pre- and post-stays in Ecuador and Peru.

Brentwood Travel is ready to make you the next Charles Darwin, so call one of our consultants today.



Australia and New Zealand are bucket-list destinations for many travelers. There are two different ways to experience its wonders — by land and by sea. Collette Tours and Regent Seven Seas Cruises offer the ability to travel these different paths and discover the Land Down Under.

AUSTRALIA AND NEW ZEALAND BY LAND

A ustralia and New Zealand are dream destinations that encompass many "wow" moments that every traveler should experience. For such a grand adventure, it pays to have the extensive touring expertise of a COLLETTE TOUR.

A Collette tour starts in style with their sedan service. Available on all air-inclusive reservations, a private car will pick up guests from their home for roundtrip service to the airport. This personalized service is a convenient start to your adventure to the "Land Down Under."

Part tour guide, part concierge, part friend, your tour manager is

with you throughout your travel experience. Tours include "must-see" sites and also places you might not be able to see on your own. These immersive experiences include boarding a catamaran for a tour of the Great Barrier Reef, discovering the origins of the Aboriginal people on a "Dreamtime Tour," and many other adventures to help travelers truly get to know this destination.

With so much to experience, a Collette tour offers choices during your tour to tailor your journey. This VIP treatment is where inclusiveness meets choice. You will be able to choose from an assortment of included activities and you decide what to do on select days.

Sharing and enjoying local cuisine is often the best window to understanding a new culture. With the freedom of choice, you can find the right spot from a list of the area's great restaurants. In addition to offering many meals at restaurants rather than a hotel, a Collette tour to Australia and New Zealand

provides foodie experiences such as dinners at the homes of locals, a dinner cruise in the Sydney Harbor, and exploring vineyards in the world famous Barossa Valley.

Much like Brentwood Travel, Collette is a family-owned company founded in 1918 and will soon celebrate 100 years as a travel expert. Their blend of inclusive touring and first-class service take guests to all seven continents for



small group explorations, single-hotel spotlights, and river cruises. And regular guests love their loyalty program, which offers up to \$150 in travel credits for their next adventure with Collette.

Let the combined experience of Brentwood Travel and Collette Tours bring you the best of Australia and New Zealand.

AUSTRALIA AND NEW ZEALAND BY SEA

Elegance. Serenity. Repose. Luxury. This is REGENT SEVEN SEAS CRUISES, the most luxurious and all-inclusive cruise on the seven seas. From unlimited shore excursions, impeccable restaurants and enriching activities to all-suite accommodations, you'll be guaranteed the highest level of distinction.

Spend 18 nights experiencing everything for yourself on a "Pristine Australian Peaks" cruise from Auckland to Bali.

Begin your journey on the New Zealand coastline by visiting Auckland and Bay of Islands. In Auckland, watch boats sail by as you relax on a black sand beach or stand on Mount Eden, the city's highest

point, for a panoramic view. While in Bay of Islands, fish or go for a boat ride around one of its 144 islands.

You'll know you're in Australia once you see the sails of the Sydney Opera House. Go on a daring journey as you climb the Sydney Bridge, or go on a ride through the Blue Mountains on the world's steepest perpendicular railway. The third largest city in Australia is Brisbane, also known as one of the Top 5 International Music Hotspots by *Billboard* magazine. Get a taste of Brisbane while traveling on a guided car tour or river cruise.

What would a visit to Australia be without diving or snorkeling the Great Barrier Reef?

Discover what lies beneath on the coast of Townsville and Cairns, followed by a stop in Cooktown with its dramatic mountains, eucalyptus, mangroves and rainforests. The last port in Australia is Darwin, which is isolated by the vast Australian desert. Come up close to animals at the Territory Wildlife Park, or watch crocodiles jump out of the

water on a cruise down the Adelaide River!

Indonesia is the final country on your cruise as you visit Komodo and Bali. Go back in time in Komodo as you see the pre-historic Komodo dragon, found only at Komodo National Park. In Bali, discover rice terraces, volcanoes and more than 20,000 temples.

Diane Lieberman, Brentwood Travel's



Assistant Controller, sailed with Regent and had penthouse accommodations and a personal butler, which is standard in penthouse suites. Lieberman said, "It really is luxury cruising, that's for sure."

Our travel consultants are excited to tell you more, so contact Bentwood Travel as you get ready to go Down Under.

INTRODUCING ADVENTURE SAILINGS FROM GALVESTON, TEXAS

Are your ready for a Texas-sized adventure? **ROYAL CARIBBEAN** now offers departures from Galveston, TX... a convenient starting point to enjoy the best of the Western Caribbean.

This new port of departure offers round-

trip ease and is a top historic destination for travelers. Guests from Galveston can enjoy a pre- or post-cruise stay with plenty to offer, including 32 miles of beaches, great seafood, marvelous downtown shopping, breathtaking Victorian architecture, plus plenty of entertainment venues.

And that is just the beginning of the adventure. The exciting cruise itinerary will take you to the underwater world of Roatán, Honduras. Here you can escape to the Maya Key Private Island Retreat for swimming, snorkeling and relaxing on secluded beaches. Or, if you want to add some action, test yourself on a survivor-adventure challenge course in the heart of the jungle.

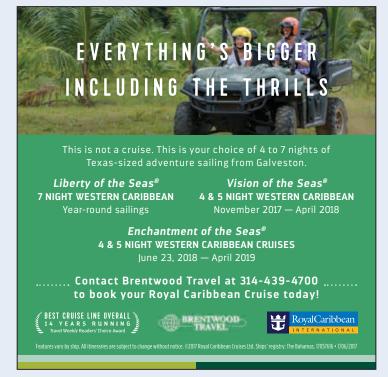
More adventures await you as you tour the coast of Cozumel in an ATV. Discover what lies beneath the waves during a snorkeling trip in Cozumel. Immerse yourself in the mysteries of Mayan ruins in Belize. Explore island after island, culture after culture with

Royal Caribbean.

All along the way you can enjoy a journey just as exciting as the destinations onboard *Liberty of the Seas®*, *Vision of the Seas®*, or *Enchantment of the Seas®*. These ships are designed for adventurers and relaxation seekers as well as cruisers young and old. Kids love to try to touch the sky on the bungee

trampolines and play all day at the interactive Splash Deck. There are also plenty of spaces that sooth, like the VitalitySM Spa, fitness center and the adults-only Solarium pool.

"There was a variety of all ages on the Royal Caribbean cruise I took this past November," states Travel Consultant Dawn Ryan. "I was also really impressed with the quality of the evening shows. They were a lot



of fun, especially the AquaTheater, and there was plenty of time afterwards to explore other onboard activities."

The Lone Star state is the perfect place to start your Western Caribbean adventure with Royal Caribbean. Contact Brentwood Travel today to learn more!

A MAJESTIC WAY TO EXPERIENCE THE WONDERS OF JAPAN

A Japanese proverb says "A day of traveling will bring a basketful of learning." This is clearly true when traveling throughout Asia with **PRINCESS CRUISES** – voted the #1 cruise line to Japan.

Cruising around Japan is a perfect option,

as the country is an archipelago consisting of 6,852 islands. Gliding past tranquil landscapes, striking temples and countless cultures is a mesmerizing travel experience.

Having the sixth largest coastline in the world, top excursions are

easily reached by many ports throughout the country. Japan is also home to 20 UNESCO cultural and natural sites, including the wonder of Mount Fuji. Every part of Japan feels like an immersive experience and a juxtaposition

of old and new. Japan is especially dynamic during the summer festival season. Many cruises are timed to make the most of these unique celebrations. Late night calls will give you the

opportunity to experience the fire flower season or "hanabi" as the night sky is illuminated with dazzling fireworks shows. Japan truly comes to life when you pair your cruise with a land tour to experience traditional markets and generations-old eateries.

Princess Cruises offers two unforgettable cruise tour options which will take you to popular cities such as Kyoto, Kanazawa and Tokyo for multiple day and night stays. Travel consultant Emily Medina took a journey with Princess Cruises this spring and was impressed with the array of onboard activities. "There were so many fun activities on the ship, such as movies under the stars, different music venues, shows and fun activities like miniature golf for the whole family to enjoy – we had a great time checking out all the entertainment options."

Majestic Princess is the newest ship to take you to one of 18 gateways to Japan. Majestic is a perfect mix of Western and Asian entertainment and includes unique

features not found on other Princess ships. A must-see is the SeaWalk, a glass-encased walkway extending 28 feet beyond the edge of the ship. Asian flavors are crafted by two-star Michelin chefs at specialty restaurants including Harmony (Cantonese cuisine), Chopsticks Noodle Bar, and the Lobster & Dim Sum Bar.

Contact Brentwood Travel to begin an unforgettable experience to Japan with Princess Cruises.







Do you wish you could travel back in time? It's hard to believe, but this idea has become a reality. Be among some of the first to explore a destination untouched by time in Havana, Cuba. For years Americans were unable to visit this exciting country, but

now the doors are open and it's just waiting to be seen. **NORWEGIAN CRUISE**

LINE is eager to go back in time with you aboard *Norwegian Sky*.

Picture yourself riding in a vehicle with the top down as

you explore Cuba. This isn't a motor coach tour, but instead a vintage car. Chevys, Fords, Cadillacs: Typically these vehicles can be found in museums back home, but they look brand new in Cuba. Drive through the most iconic sites in Cuba, like the former seat of the Cuban Congress; taste food in Chinatown;

GO BACK IN TIME TO CUBA

visit Carlos III Street, which was built in 1836, and more.

Aside from vintage cars, Cuba is well-known for its vibrant culture. "The streets felt very alive with art and music," stated Brentwood Travel Consultant Stacey Hoehne, who visited Cuba in 2016. Experience it for yourself with exclusive visits to Fabrica de Arte Cubano, housed with unique art, photographic galleries, culture, dancing and cinema; Museo Nacional de Bellas Artes, which was founded in 1913; Palacio de Bellas Artes and Palacio del Centro Asturiano.

Did you know Cuban cigars are made with tobacco only found in Cuba? Most cigars are made with various types of tobacco, but not here. Tour Case del Habano, a premium cigar store in Cuba, and see its walk-in humidor where cigars are kept at a specific

temperature and humidity. With your cigar, enjoy a visit to Bocoy Rum Factory and learn about how Cuban rum is made.

Travel Consultant Mickey Gaona has traveled with Norwegian Cruise Line multiple times in the past few years and she highly recommends booking your next trip with

ALL-INCLUSIVE ESCAPE TO CUBA

4 Days on Norwegian Sky
Roundtrip Miami • Departs June 11, 2018
FROM \$759* OCEANVIEW

Itinerary: Two nights in Havana, Great Stirrup Cay



*Prices shown in U.S. dollars apply to select sailings. Fare is cruise only, per person, based on double occupancy. Airfare, gov't taxes/fees additional. Offers based on availability, capacity controlled, not combinable with other offers, subject to change or cancellation without notice, and may be withdrawn at any time. Other restrictions may apply. Ship's registry: Bahamas and U.S.A. **Onboard credit is per stateroom only, based on double occupancy, applies only to departure date shown.

them. "I love the Free Style dining so we can eat when we want to. The staff is so friendly and their ships can appeal to everyone." Hoehne added, "A cruise is the best way to see Cuba. It docks in

the city center with the comfort of your cruise cabin right there."

Call Brentwood Travel today to start your journey back in time.

CELEBRATE THE WONDERS OF **DENALI NATIONAL PARK**

Guess who just turned 100? Denali National Park has been celebrating a year-long centennial anniversary and you can experience the jewel in Alaska's crown on a HOLLAND AMERICA LINE cruise.

Denali National Park has been called the "Yellowstone of Alaska" and encompasses more than 9,000 square miles of alpine tundra and rugged mountains. It is also home to North America's highest peak, Mt. Denali (formerly Mt. McKinley), which serves as the cornerstone and a favorite for photographers at more than 20,000 feet high.

The park is a year-round destination for families, with miles of trails to explore during the warmer months. Nature lovers in Alaska



are always on the search for The Big Five, which include moose, Dall sheep, wolves, caribou, and grizzly bears. Whether hiking or on a bus tour along the Denali Park Road, the chances of viewing all five iconic Alaska animals are best at this park.

First in Alaska, Holland America Line has been showing guests this breathtaking region for nearly 70 years. It is also the only cruise line to offer a land and sea package that allows you to stay 1, 2 or 3 nights right in Denali National Park. Their newly renovated McKinley Chalet Resort offers guests an exclusive wilderness retreat at the gateway to Denali and all its spectacular sights.

Additions to the resort now include amenities such as Karstens Public House, a grand two-story restaurant. The Gold Nugget Saloon provides lively entertainment with Music of Denali Dinner Theatre. At the amphitheater you can stay cozy around a campfire and learn more about the region through immersive educational programs. And you can visit the artist-in-residence cabin where you can watch Denali-inspired masterpieces take shape before your eyes.

Allison Harper, Marketing Associate, took a Holland America Line cruise to Alaska to celebrate her college graduation as well as

DENALI AND BEYOND...Holland America Style



DIRECT TO DENALI

10 Days aboard *ms Noordam*July 1, 2018

<u>VANCOUVER TO FAIRBANKS</u>, including:
Inside Passage, Glacier Bay, Juneau

<u>PLUS</u>, one night each in Denali and Fairbanks
From \$2,149* Oceanview • \$2,699* Verandah

DOUBLE DENALI

11 Days aboard *ms Noordam*August 26, 2018
VANCOUVER TO ANCHORAGE, including:
7-Day Glacier Discovery Cruise and Tundra
Wilderness Tour

PLUS, two nights in Denali

From \$2,349* Oceanview • \$2,929* Verandah





314-439-5700 • 800-527-1059

*Prices per person, double occupancy, cruise only, subject to availability, capacity controlled and may be modified or withdrawn without notice. Airfare, gov't taxes/fees additional. Ships' registry: The Netherlands. **Onboard credits are per stateroom, based on dbl occ. and apply only to new bookings on departures shown. ***Only available on the Double Denali cruise departing on 8/26/18.

her parents' 25th wedding anniversary. "It was the perfect way to celebrate so many milestones for my family and our adventure in Alaska checked off many bucket-list items for us all," recalls Harper.

Put on your party hat and contact Brentwood Travel for your chance to celebrate a century of Denali National Park with Holland America Line.

GO ONLINE WITH BRENTWOOD TRAVEL



MARK YOUR CALENDAR FOR THE 3RD ANNUAL CRUISE EXPO PRE-SALE

Fantastic offers for cruises and land tours are back and available online for a limited time! Visit our website the first week of October for Brentwood Travel exclusive offers.

CRUISE EXPO PRE-SALE DATES:

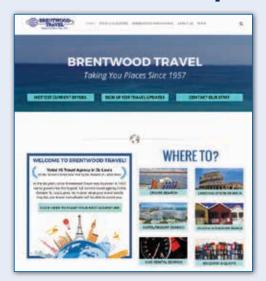
Monday, October 2 - Saturday, October 7, 2017

Booking your next trip is easy through this virtual sale and will include the best offers of the year. Free webinars will also be available to help you learn more and choose the right trip for you!

Bookmark www.brentwoodtravel.com today and follow us on our social media sites for more updates.

Would you like the opportunity to meet with cruise and land tour representatives in the real world? Save the date for our 28th Annual Cruise Expo on January 19-21, 2018 at West County Center.

Have you checked out our **WEBSITE** lately?



WE HAVE A NEW LOOK!

Brentwood Travel has the tools and resources for you to book your next trip with us.

Visit www.BrentwoodTravel.com to get started!

RIVER CRUISING JUST GOT A MODERN MAKEOVER

When your waterfront hotel is also your taxi, bar, favorite restaurant, nightclub and yoga studio, travel becomes a lot more fun! Introducing U BY UNIWORLD, a modern makeover to river cruising. This experimental take on travel brings together the experienced

service of a Uniworld cruise with authentic adventures travelers will want to share.

Think of U by Uniworld as a boutique hotel that moves. The brand new ships are decked out with a sleek design, contemporary flair, and tons of exciting elements and extras onboard.

Every room has a view and the small ship size allows docking in city centers, taking you right to the middle of the action. A coffee bar is available to help keep you

caffeinated for exploring, as well as a gym to keep your fitness routine going strong.

Want to make your fellow foodies a little bit jealous? Each ship features two venues for dining, a full-service restaurant and a casual rooftop eatery complete with Instagram-worthy meals. If you are looking for the ultimate in immersive food experiences, the VizEat partnership will give you the opportunity to taste the city and share a meal in the home of a U Host.

U Time Excursions provide plenty of options for unique

experiences that are tailored to your passions. In France you can kayak along the Seine River with an expert guide. In Vienna be one of the first of your Facebook friends to try Operatic Cooking – an interactive Viennese cooking class and intro to opera music. And make the most of a magical night in Budapest with an old-town bar crawl... and a later excursion start time scheduled for the next day.

U by Uniworld is cruising

along in 6 countries, 4 rivers with 27 ports of call. Trips are easy to fit in your social calendar and bring you the best of Europe with 8-to 10-day itineraries. And since timing is everything, several cruises are planned around major cultural events, world festivals and other exciting happenings.

Fill your social feeds and with wanderlust pictures tagged with #allaboutu. Change the way you see the world and contact Brentwood Travel to book a U by Uniworld adventure.



to start your unique adventure with U by Uniworld.

*Restrictions apply

'HAPPILY EVER AFTER' REALLY DOES EXIST



It's no secret that every "once upon a time" story ends with "happily ever after." Now, WALT DISNEY WORLD® RESORT guests can discover just how magical and emotional that fairy-tale ending can be with the newest, most breathtaking fireworks show in the history of Magic Kingdom Park – "Happily Ever After."

In addition to fireworks, the stunning new nighttime extravaganza features more lasers, lights and projections than any show at Magic Kingdom Park before it. "Happily Ever After" is also an entirely new kind of Disney storytelling; one that takes guests on an inspiring journey filled with heart, humor and emotion. Guests become part of the journey themselves as they follow favorite Disney characters on an adventure to seek out their destiny, face adversity and ultimately fulfill their dreams on the road to their happily ever after.

The 18-minute spectacle features moments from classic Disney films such as "The Little Mermaid" and "Aladdin" to modern

blockbusters "Moana" and "Zootopia."
Cinderella Castle becomes part of the story itself, with dazzling projections bringing heartfelt Disney stories to life on and around the iconic 18-story-tall castle. Quasimodo from "Hunchback of Notre Dame" swings from the turrets. Woody and his pals from Disney•Pixar's "Toy Story" recreate the castle entirely out of toys. And Maleficent from "Sleeping Beauty" envelops the castle in her signature green flames.

The story begins with scenes of fantastic dreams full of hope, wonder, magic and light. Disney villains soon become part of the story, attempting to quash those beautiful dreams and forcing the heroes to fight for what they believe in. Overcoming their fears, the heroes triumph and are celebrated with spectacular fireworks. Because no Magic Kingdom Park fireworks display is complete without this little bit of magic, Tinker Bell flies across the night sky, reminding guests that with a little faith, trust and pixie dust, everyone can find their own happily ever after.

Characters and scenes from more than 25 Disney films are featured through state-of-the-art projections, enhanced by more than 50 choreographed spotlights, brilliant lasers and plenty of awe-inspiring fireworks. Paired with an emotional score, the new spectacular drives the message home that anyone can grab hold of their



dreams and make them come true as long as they are brave enough to listen to what guides them and bold enough to pursue their destiny.

Call Brentwood Travel so you can find your "Happily Ever After."

As to Disney artwork, logos, and properties: @Disney

SAVOR EXQUISITE CUISINE IN STYLE

The reputation of OCEANIA CRUISES as the place for foodies who want a deeper dive into ports is the perfect combination for an indulgent travel experience. The openseating restaurants, all at no additional charge, and late departures means you will experience the best of any destination. And every single dish created à la minute just for you and never prepared en masse.

The tremendous contribution of legendary Master Chef Jacques Pépin, Executive Culinary Director, inspires the chefs and crew on every Oceania ship to perform feats of gourmet wizardry. On board you may choose to enjoy Toscana's authentic Italian dishes, Polo Grill's steakhouse fare, continental cuisine in the Grand Dining Room, and made-to-order American favorites in the Terrace Café.

On board the *Sirena* you can experience Jacques Bistro, which serves seasonal French fare and favorite family recipes during lunch. And with a nod to feng shui, Red Ginger on board *Marina*, *Riviera* and *Sirena* radiates

tranquility with contemporary interpretations of Asian classics.

Indulge morning, afternoon and evening in delicate pastries and freshly made sandwiches along with specialty coffees at Baristas. You can also enjoy more casual fare at an authentic pizzeria or create a dessert masterpiece at an ice cream and sundae bar.

The Culinary Center on board *Marina* and *Riviera* is the first hands-on cooking school at sea. Master chefs teach you how to prepare a variety of exquisite dishes at your own fully equipped workstation in a state-of-the-art teaching kitchen. Chefs from around the world offer guidance and inspiration to fine-tune your techniques...but each dish is prepared and then enjoyed by you!

The Culinary Discovery Tours[™] take culinary exploration one step further. At select ports, accompany chef instructors while shopping for fresh ingredients ashore at local markets, and experience authentic regional fare in private homes or selected restaurants.

Whatever corner of the globe beckons you to explore, Oceania Cruises will take you there in comfort and style. These culinary delights are a hallmark that distinguishes the Oceania Cruises experience from any other.

Contact Brentwood Travel to book a trip with Oceania Cruises and savor exquisite cuisine that not only is renowned as the finest at sea, but also rivals the best restaurants ashore.



-BRENTWOOD-TRAVEL (314) 439-5700 (800) 527-1059 www.brentwoodtravel.com

Stephanie Turner, CTC • President & CEO Stacey Acree • Senior Vice President Susan Hakenjos • Vice President/General Manager Allison Harper, Missi Wilson • Marketing Associates

DELIGHT IN A CARIBBEAN PARADISE

Right on the shore of Bávaro Beach, where the Caribbean Sea meets the Atlantic Ocean, discover the popular Grand Palladium Punta Cana Resort & Spa. In addition to

its idyllic setting, you will experience exceptional service and value, which earned the resort the treasured Golden Apple Award from APPLE VACATIONS.

Enjoy your vacation under the warm Caribbean sun walking along the beach with fine white sand. Whether you travel as a couple or with your family, choose from a wide variety of cuisines and activities both

active and relaxing at this all-inclusive resort.

Guests can choose from the great selection of drinks available at any of the 13 bars and six beach bars. This complex features eight delicious a la carte-themed restaurants, including Asian, Tex Mex, Italian, Mediterranean, Spanish, and Japanese cuisine in addition to five buffet-style restaurants. And opening this October 2017 you can be one of the first to enjoy Rodizio, a new Brazilian a la carte restaurant.

How do you keep young people between 13 and 19 years of age entertained? With a club exclusively designed to their tastes and offers a full program such as video games and

sports activities. The new Castillo del Pirata is for kiddos aged 1-12 and is the largest kid's club in the Caribbean with a mini water park, a private dining room, and quiet places to rest between activities.

And while the kids are having the trip of a lifetime, parents can relax at the Zentropía

Palladium Spa. This wellness center is one of the most complete spas in the area and offers unique opportunities to unwind, with an offering of exclusive and personalized services.

Is there Wi-Fi? Why yes there is, and the basic FREE package is available throughout the resort.

For 48 years Apple Vacations has provided affordable, top-quality vacation packages nationwide to popular vacation destinations.



Grand Palladium Punta Cana Resort & Spa is cozy and affordable and features 451 spacious rooms that have been fully equipped with the most modern facilities.

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Apple Vacations is consistently voted a top tour operator to the Caribbean by readers of leading travel trade magazines.

A Caribbean paradise is waiting for you at the Grand Palladium Punta Cana Resort & Spa through Apple Vacations. Contact Brentwood Travel today!

THE THREE I'S - ICELAND, ITALY AND IRELAND



There are so many ways to explore Europe, but the top three countries you need to visit next are Iceland, Italy and Ireland. Each country has their own unique touch – from the landscapes in Iceland, cobblestone streets in Italy and the pubs in Ireland, they'll each leave you wanting more.

Iceland can be considered the land of extremes with its mountains, volcanoes, waterfalls, lagoons, and of course, the Northern Lights. Travel consultant Stacey Hoehne visited Iceland and discovered the "landscapes and scenery" were huge highlights. "For me, Seljalandsfoss, Skogafoss and Gullfoss had the most beautiful

Other wonders await you in Iceland, like the infamous Blue Lagoon in Reykjavik, the rift valley in Thingvellir that separates North

and impressive waterfalls I've ever seen."

American and European tectonic plates, the largest glacier in Europe, Vatnajökull, and more.

While touring through Italy, it'll feel as if you're being "transported back in time with history coming to life," said Stacey Acree, Senior Vice-President of Brentwood Travel. Italy is full of impressive masterpieces, exquisite food, plus charming boutiques and historic cities. Learn to make Manfricolo pasta in Narni, walk through St. Clare's Church and St. Francis' Basilica in Assisi, stop in beautiful Tuscany to taste Italian wine, or even visit the UNESCO World Heritage Site Pienza. Acree added, "Italy is simply magical."

Shamrocks, leprechauns and shillelaghs

usually come to mind when thinking about Ireland, but it's so much more than that. Experience the Cliffs of Moher in Ennis, cross the Shannon estuary by ferry, walk through the House of Waterford Crystal or even see Ireland's oldest hand-weaving mill at Avoca.

Group Travel Director Cathy Robinson said, "In Dublin you have to sit in a pub and drink a beer with the locals, it's an amazing city." Let **GLOBUS** take you on one (or all!) of these journeys – "Gems of Iceland," "Gems

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"GEMS OF ICELAND"

Package Includes: 5 Nights Hotel Accommodations; Breakfast Daily; Sightseeing & Activities; Transportation between cities; Entrance to some attractions 2017 departures priced from \$2,429*



"INTRODUCTION TO IRELAND"

Package Includes: 6 Nights Hotel Accommodations; Breakfast Daily; Sightseeing & Activities; Transportation between cities; Entrance to some attractions 2017 departures priced from \$1.399*



"GEMS OF UMBRIA AND TUSCANY"

Package Includes: 8 Nights Hotel Accommodations; Breakfast Daily; Sightseeing & Activities; Transportation between cities; Entrance to some attractions 2017 departures priced from \$2,150*





*Price based on double occupancy; for 2017 departures only. Airfare not included.
**\$100 discount valid only on 2017 and 2018 departures when booked by December 15, 2017.

of Umbria and Tuscany" or the "Introduction to Ireland" tour. Your package will include sightseeing and VIP access, tour directors and local guides, superior hotels, transportation, mealinclusive options, transfers to and from the airport on air-inclusive tours, headsets and more.

Start planning your trip by calling our experienced Brentwood Travel consultants today!